

REPLACEMENT SHEET

ABSTRACT OF THE DISCLOSURE

A process for producing a multilayered unscratched film in which thicker parts of the film are minimized. Thermoplastic resins and an extra thermoplastic resin different from the thermoplastic resins are separately melted. Immediately before being widened through respective manifolds, the extra thermoplastic resin is introduced to each edge part of each of the thermoplastic resins. The resins are fed to and widened in the manifolds so that the extra thermoplastic resin is disposed between the side of each edge of each of the thermoplastic resins. Subsequently, the melts are joined and ejected from the die lip of a T-die on a casting roll.